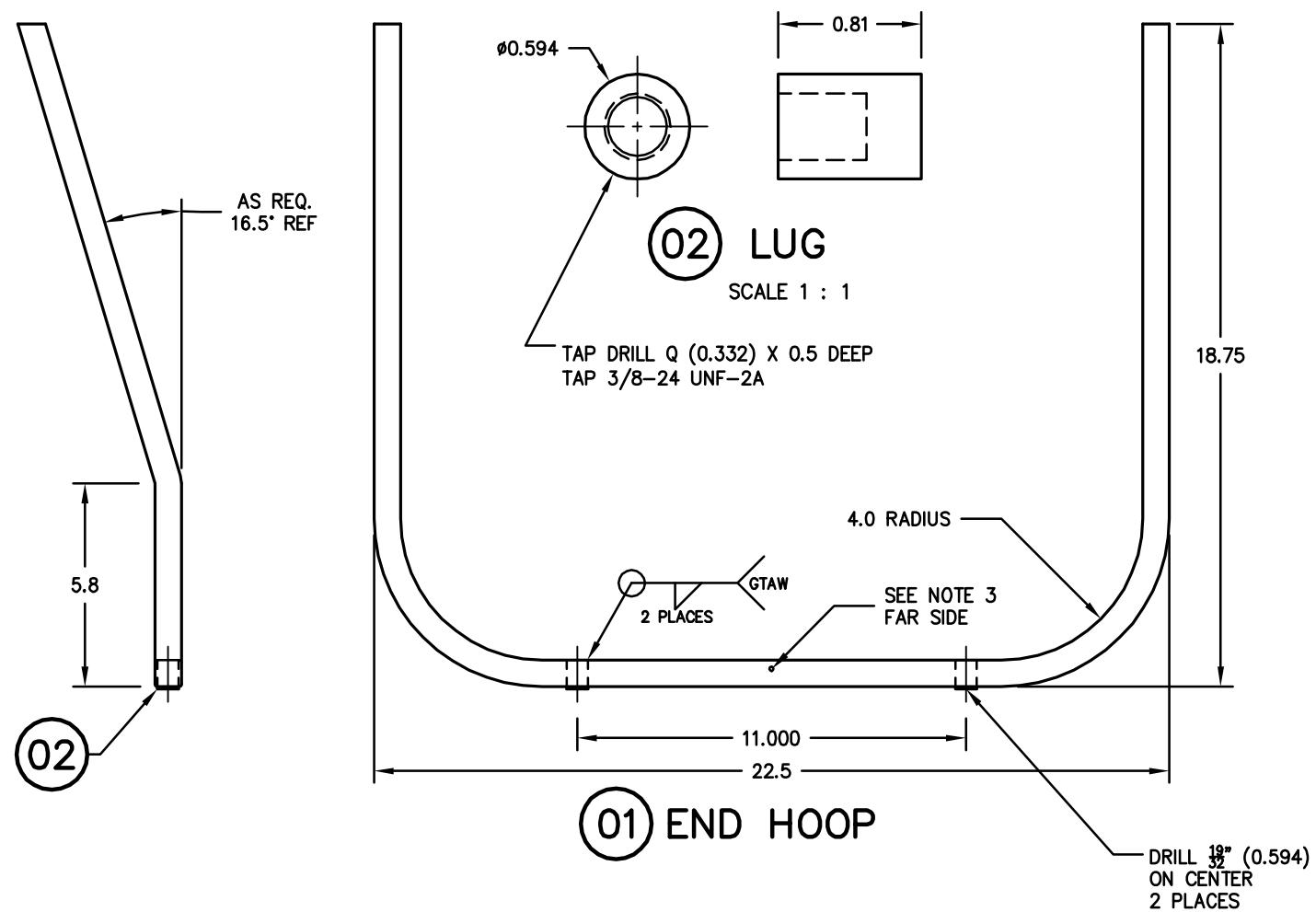


REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE - CREATED FROM 76621, REV. 0		

NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.
2. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2685C.
4130 AND 1018 STEEL: WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
3. DRILL #30 VENT HOLE IN BOTTOM OF HOOP FOR VENTING WELD GASES.



2	76624-02	02	LUG	1018 CARBON STEEL	ASTM A108	$\phi 5/8"$ ROD
	76624-01	01	END HOOP	4130 STEEL COND. N	MIL-T-6736	$3/4"$ SQR x 0.065 WALL
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					

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	DRAWN: JEFF CLARKE	25 JUNE 2017	
	CHECKED: JASON REKVE	25 JUNE 2017	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ± 0.010 $\pm 1/2^{\circ}$	BELL 407 AND 206L SERIES QUICK RELEASE HIGH MOUNTED CARGO BASKET BASKET COMPONENTS – END HOOP	SCALE 1 : 5	DWG. SIZE
SHEET 1 OF 1	A4	DWG. NO.	REV.
	76624		0